

# High-voltage DC 1MWh Solar Storage for Mining: Environmental & Cost Impact

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## The Real Problem Isn't Just Power, It's Footprint

Let's be honest. When we talk about powering remote industrial sites like mines, the conversation usually starts with reliability and cost. Diesel generators are the old faithful. But sitting here, thinking about the projects I've walked in the US Southwest and Australia, the unspoken challenge that keeps project managers up at night is the environmental footprint. It's not just about emissions anymore. It's about the physical footprint of equipment, the efficiency losses in long cable runs, and the sheer complexity of integrating solar with legacy systems. You want clean energy, but the traditional setup—large AC-coupled solar arrays feeding into a separate, low-voltage battery system—creates a cascade of inefficiencies. More components, more conversion steps (from DC to AC and back to DC for the battery), more space, more points of failure. Honestly, I've seen sites where the balance-of-system hardware for a "green" solution starts to negate its own environmental benefits.

## Why This Matters More Than You Think: Cost, Carbon, and Complexity

This isn't a hypothetical. The International Energy Agency (IEA) points out that the industrial sector, including mining, accounts for nearly 40% of global energy-related CO<sub>2</sub> emissions. Every percentage point reduction there is massive. On the ground, the pain is felt in three ways. First, cost: More equipment and conversion losses directly hit your Levelized Cost of Energy (LCOE). Second, carbon: Inefficient systems mean you need more panels and batteries to do the same job, increasing the embodied carbon of your project. Third, complexity: Every extra inverter, transformer, and meter is another thing to install, maintain, and cool in a harsh environment. I've been on sites in Nevada where thermal management for a room full of inverters was as big a power drain as some of the operational loads. It just feels... clunky.

## A Solution Emerges from the Desert: The Mauritania Case

This is why the work being done with a high-voltage DC 1MWh solar storage system for mining operations in Mauritania is so compelling. It's a different approach. Instead of taking the solar DC power, converting it to AC for the grid, then converting it back to DC to charge a battery, this system keeps everything in the DC realm. The high-voltage DC output from the solar array connects directly to a high-voltage DC battery storage unit.

Think of it like plumbing. Why install two separate pump stations with different pressure standards (AC and DC) when you can have one streamlined, high-pressure (high-voltage) pipeline from the source to the storage tank? The Mauritania project, in an arid, demanding environment, shows this isn't just a lab theory. By eliminating multiple conversion steps, the system achieves higher round-trip efficiency—we're talking gains of 3-5% or more compared to traditional AC-coupled setups. That might not sound like much, but on a 1MWh system running 24/7, it translates to significant extra usable energy and reduced waste heat.





For a mining operator, the environmental impact is twofold. Directly, it maximizes the use of every kilowatt-hour generated by the PV panels, reducing the need to rely on fossil backups. Indirectly, and just as importantly, the system's simplicity reduces its physical and material footprint. Fewer power conversion units mean less manufacturing resource use, less site preparation, and less cooling infrastructure. The system's inherent efficiency also means you can sometimes meet the same power needs with a slightly smaller solar array, preserving the local landscape.

## Breaking Down the Tech: It's Simpler Than It Sounds

I know "high-voltage DC" can sound like rocket science. Let me demystify it with two key concepts we live by at Highjoule Technologies.

First, Thermal Management. Heat is the enemy of batteries and electronics. Every time you convert power (AC to DC, DC to AC), you lose energy as heat. A high-voltage DC system minimizes these conversions. Less heat generated means a simpler, less energy-intensive cooling system. Our containerized BESS units for such applications use passive cooling strategies where possible, drastically cutting the "parasitic load" the energy the system uses to keep itself running. This is a huge win for net efficiency.

Second, the C-rate. This is essentially the speed at which you charge or discharge a battery. A 1C rate means charging or discharging the full battery capacity in one hour. For industrial applications, you don't always need extreme speed, but you need sustainable, stable power. High-voltage DC architecture allows for optimal C-rate management, reducing stress on the battery cells and extending their operational life. A longer-lived battery is, from a lifecycle perspective, a greener battery. You're not replacing them as often, which reduces waste and the environmental cost of manufacturing new ones.

Now, for our friends in North America and Europe, the immediate question is: "Does this meet our standards?" Absolutely. The underlying battery modules, safety systems, and electrical protections are designed to the core standards you trust: UL 9540 for energy storage systems, IEC 62619 for safety of industrial batteries, and relevant IEEE guidelines for grid interconnection. The high-voltage DC aspect is about system architecture, not about cutting corners on safety. If anything, a simpler system with fewer interconnected components can enhance overall reliability and safety, which is what these standards are all about.

## What This Means for Your Operations, Wherever You Are

The lesson from Mauritania isn't that you must build in the desert. It's that the principles of simplification, efficiency, and direct integration are universally valuable. Whether you're looking at a mining operation in Chile, a data center backup in Texas, or an industrial microgrid in Germany's North Rhine-Westphalia, the calculus is similar.

For a project in Texas, for instance, the driver might be as much about reducing interconnection complexity with the local utility as it is about efficiency. A cleaner, high-efficiency DC system can simplify the grid interface. In Germany, where space is at a premium and environmental regulations are stringent, the reduced physical footprint and higher energy yield per square meter of solar panel become decisive advantages.

At Highjoule, when we design a system, we're not just selling a battery container. We're looking at the entire energy pathway. Our goal is to optimize the LCOE not just by squeezing the battery cost, but by designing the system to lose less energy along the way. That's how you make green energy truly economical and low-impact. The high-voltage DC approach for solar-plus-storage is a powerful tool in that kit, especially for demanding, off-grid, or weak-grid industrial applications.

So, the next time you're evaluating a storage solution, look beyond the battery cell specs. Ask about the system's round-trip efficiency at the point of common coupling. Ask about the parasitic load for cooling. Ask how many power conversion stages are between your solar panels and your critical load. The answers might point you toward a simpler, cleaner, and frankly, more elegant solution. What's the one inefficiency in your current power setup that you wish you could eliminate?

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